



- NOTES:
- 1st SUFFIX, "X" INDICATES COLOR:
G - GREY
W - WHITE
 - 2nd SUFFIX, "X" INDICATES CORD COLOR.
NONE - WHITE
BK - BLACK
 - 3rd SUFFIX, "X" INDICATES DIRECT SHIPMENT - D.
 - CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
ALL DIMENSIONS ARE IN INCHES WITH NOMINAL,
DIMENSIONS IN METRIC BELOW.

TOOLING	PART NUMBER
FILL ADAPTER	697NSBV

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY M.S.	DATE 10/20/94	HR® Halkey-Roberts®	TITLE SHORT BOAT VALVE	DRAWING NO. C690NSBVXXX	REV K
APPROVED BY LF	DATE 10/20/94				
MATERIAL AS NOTED	FINISH N/A				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 1